

Manufacturing Awareness Limited Case Study – 5Ss and Visual Management

Client Industrial Brush Manufacturer

Problem Standards of housekeeping and cleanliness had deteriorated over several years. Prior to implementing a programme of 'lean' the plant manager wished to develop employee empowerment and implement orderliness.

Strategy All employees were given a one hour introduction to 'lean' and the importance of cleanliness and orderliness.

Over the following two weeks employees were encouraged to

- Tidy their local area
- Set up tooling shadow boards
- Implement visual management
- Paint, floors, machines and equipment
- Review the ergonomics within their own area
- Implement 5S audits

Timing Two weeks

Results



Notice Boards



Improved Tool Storage



Improved Ergonomics



Magnetic Shadow Boards



Spill Stations